



# Towards understanding the role of viscoelasticity in microstructural buckling in soft particulate composites

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## ABSTRACT

This work investigates the interplay between viscoelasticity and instabilities in soft particulate composites undergoing finite deformation. The composite is subjected to in-plane deformation at various constant strain rates, and experiences microstructural buckling upon exceeding the critical strain level. We characterize the dependence of the critical strain and wavelength on the applied strain rate through our numerical analysis.

In the simulations, we employ the single and multiple-branch visco-hyperelastic models. We find that the critical strain and wavelength – characterized by the single-branch model – show a non-monotonic dependence on the strain rate, reaching a maximum at a specific strain rate. Remarkably, different buckling patterns (with different critical wavelengths) can be activated by changing strain rates. The space of admissible buckling modes widens in composites with higher instantaneous shear modulus. In the composites characterized by the multiple-branch model, the critical strain function exhibit multiple local maxima following a superposition of the single-branch responses. Typically, the branch with a larger relaxation time has a more significant effect on the critical strain. Moreover, the local maximum (of the critical strain function) is amplified by increasing the strain–energy factor of the corresponding branch term.

Finally, we perform the experiments on the 3D-printed particulate soft composite characterized by a broad spectrum of relaxation times. The comparison of the experimental and simulation results demonstrates the ability of the numerical model to predict the critical buckling characteristics.

## 1. Introduction

Soft microstructured materials are prone to developing elastic instabilities frequently leading to microstructure transformations [1]. In the post-buckling regime, the material can exhibit auxetic behavior [2–4], shape transformations [5], tunable color [6], and tunable bandgaps [7–9]. Moreover, buckling-induced microstructure transformations can be employed to design soft robots [10].

The “small-on-large” framework [11] is frequently used to detect the onset of instabilities. In soft composites, the instabilities can develop at microscopic and macroscopic length scales [12]. The onset of the macroscopic or longwave instability can be detected through the loss of ellipticity analysis requiring the evaluations of the tensor of elastic moduli. The tensor of elastic moduli can be calculated through analytical or numerical micromechanics-based homogenization approaches [13–17] or, alternatively, can be derived from phenomenological models [18–26]. The analysis of microscopic instability requires a more demanding approach and usually employs the Bloch-Floquet method [12]. Triantafyllidis et al. [27] applied the technique

to study the instability of the two-phase composite with circular inclusions arranged in a square and a diagonal 2D periodic unit cell with various volume fractions. Lopez-Pamies and Castañeda [28] conducted a study on instabilities in particulate composites with elliptical inclusions undergoing finite deformation. In particular, they examined the impact of varying volume fractions and the initial aspect ratios of the elliptical cross-section of the inclusions on the composite’s buckling behavior. Li et al. [29] reported the experimental observations of the numerically predicted instability-induced microstructure transformations in the soft particulate composites. Chen et al. [30] examined the instability in the soft particulate composites with varying configurations of periodically distributed inclusions and reported distinct instability patterns, including strictly doubled periodicity, seemingly nonperiodic states, and longwave patterns, and their development in the postbuckling regime [31]. Arora et al. [32] studied the influence of inhomogeneous interphases on instabilities in laminates. The effect of phase compressibility of the layered materials has been analyzed

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by Li et al. [7]. More recently, Li et al. [33] reported the experimental observations of instability-driven domain formations in soft laminates. They investigated the buckling behavior of particulate composites with varying geometrical configurations. Rudykh and Debotton [15] analyzed the macroscopic instabilities in 3D fiber composites. The series of works [34–38] investigated the microscopic instability and associated buckling modes in deformable 3D fiber composites.

Most theoretical and numerical studies examined the instability phenomenon in purely elastic or hyperelastic materials. However, soft materials exhibit inelastic behavior, including the intrinsic viscoelasticity phenomenon [39–44]. To address the complexity of the inelastic phenomenon, various linear and nonlinear models have been proposed — reviewed by Wineman [45], and more recently by Xiang et al. [46], focusing on physically-based models. In the context of microstructural buckling in soft composites, as we shall show, the viscoelasticity plays an important role, especially in the loading regimes activating the time-dependent mechanisms. Previously, Alur and Meaud [47] performed a numerical study of the rate-dependent behavior of the viscoelastic laminates with a stiff elastic layer and soft viscoelastic matrix. Slesarenko and Rudykh [48] reported the experimental observation of the tunability of wavy patterns in soft viscoelastic laminates. However, little is known about the interplay between viscoelasticity and the instability phenomenon in soft composites.

In this study, we examine the role of viscoelasticity in the instabilities in the soft particulate composite. Section 4 summarizes the numerical results, illustrating the dependence of the buckling characteristics on loading rates for the soft composite described by (i) a single-branch and (ii) multiple-branch visco-hyperelastic models. Finally, in Section 5, the applicability of the multiple-branch visco-hyperelastic model is illustrated in comparison with the experimental results for the 3D-printed soft particulate composites.

## 2. Theoretical background

A material point of a continuum solid in the undeformed configuration  $O_0$  can be identified with its position vector  $\mathbf{X}$ . After deformation,  $\mathbf{X}$  will be mapped into the deformed configuration  $O$  at the current time  $t$  with the corresponding position vector  $\mathbf{x} = \chi(\mathbf{X}, t)$ . The deformation gradient  $\mathbf{F}$  is defined as  $\mathbf{F} = \partial \mathbf{x} / \partial \mathbf{X}$ , and its determinant is  $J = \det \mathbf{F} > 0$ .

For hyperelastic material, the behavior can be described by a strain energy density function  $W_H$ , and the second Piola-Kirchhoff stress  $\mathbf{S}_H$  can be obtained by

$$\mathbf{S}_H = 2 \frac{\partial W_H}{\partial \mathbf{C}}, \quad (1)$$

where  $\mathbf{C} = \mathbf{F}^T \mathbf{F}$  is the right Cauchy-Green deformation tensor. For incompressible hyperelastic material ( $J = 1$ ), Eq. (1) is rewritten as

$$\mathbf{S}_H = 2 \frac{\partial W_H}{\partial \mathbf{C}} - p \mathbf{C}^{-1}, \quad (2)$$

where  $p$  is an unknown Lagrange multiplier.

For visco-hyperelastic material, we consider a model (Holzapfel [49]) based on the rheological representation of the generalized Maxwell model (schematically illustrated in Fig. 1). The corresponding strain energy density function  $W_V$  is

$$W_V = W_\infty + \sum_{\alpha=1}^M W_\alpha, \quad (3)$$

where  $W_\infty$  characterize the equilibrium state as  $t \rightarrow \infty$ ,  $W_\alpha = \beta_\alpha W_\infty$  represents the strain energy density function characterizing the non-equilibrium response; this corresponds to the non-linear spring in  $\alpha$ th branch; here,  $\beta_\alpha$  is the strain-energy factor that can be used to characterize the value of the instantaneous shear modulus of the  $\alpha$ th branch (Holzapfel [49]). The second Piola-Kirchhoff stress  $\mathbf{S}_V$  is

$$\mathbf{S}_V = 2 \frac{\partial W_V}{\partial \mathbf{C}} = \mathbf{S}_\infty + \sum_{\alpha=1}^M \mathbf{Q}_\alpha, \quad (4)$$

where  $\mathbf{S}_\infty$  is the equilibrium stress and  $\mathbf{Q}_\alpha$  is the non-equilibrium stress of the  $\alpha$ th branch. The equilibrium stress  $\mathbf{S}_\infty$  is

$$\mathbf{S}_\infty = 2 \frac{\partial W_\infty}{\partial \mathbf{C}} - p_\infty \mathbf{C}^{-1}, \quad (5)$$

where  $p_\infty$  is an unknown Lagrange multiplier. The non-equilibrium stress  $\mathbf{Q}_\alpha$  is calculated through the evolution equation as

$$\dot{\mathbf{Q}}_\alpha + \frac{\mathbf{Q}_\alpha}{\tau_\alpha} = \beta_\alpha \frac{\dot{\text{Dev}}(\mathbf{S}_\infty)}{\tau_\alpha}, \quad (6)$$

where  $\tau_\alpha$  is the relaxation time of the  $\alpha$ th branch,  $\dot{(\bullet)}$  is the time derivative and  $\text{Dev}(\bullet) = (\bullet) - 1/3[(\bullet) : \mathbf{C}] \mathbf{C}^{-1}$  is the deviatoric operator.

The strain energy density function  $W_r$  ( $r = H, \infty, \alpha$ ) of isotropic material can be expressed in terms of the invariants of the right Cauchy-Green tensor as

$$W_r = W_r(I_1, I_2, I_3) \quad (7)$$

where

$$I_1 = \text{tr} \mathbf{C}, \quad I_2 = \frac{1}{2} [(\text{tr} \mathbf{C})^2 - \text{tr} \mathbf{C}^2], \quad I_3 = \det \mathbf{C} = J^2 \quad (8)$$

For incompressible materials,  $I_3 = 1$ . The strain energy density function of isotropic incompressible materials described by the neo-Hookean model is

$$W_r = \frac{\mu_r}{2} (I_1 - 3), \quad (9)$$

where  $\mu_r$  is the initial shear modulus. According to Eqs. (2) and (4), the corresponding second Piola-Kirchhoff stress for the hyperelastic and visco-hyperelastic model are

$$\mathbf{S}_H = \mu_H \mathbf{I} - p \mathbf{C}^{-1} \quad (10)$$

and

$$\begin{aligned} \mathbf{S}_V(t) = & \mu_\infty \mathbf{I} - p_\infty \mathbf{C}^{-1} + \sum_{\alpha=1}^M \int_0^t \mu_\alpha \beta_\alpha \exp\left(\frac{-(t-\tau)}{\tau_\alpha}\right) \\ & \times \left[ \mathbf{I} - \frac{\mathbf{I} : \mathbf{C}(\tau)}{3} \mathbf{C}(\tau)^{-1} \right] d\tau, \end{aligned} \quad (11)$$

respectively. Here,  $\mathbf{I}$  is the identity tensor; the corresponding Cauchy ( $\boldsymbol{\sigma}$ ) and first Piola-Kirchhoff ( $\mathbf{P}$ ) stress tensors are related to the second Piola-Kirchhoff stress tensor through  $\boldsymbol{\sigma} = J^{-1} \mathbf{F} \mathbf{S} \mathbf{F}^T$  and  $\mathbf{P} = \mathbf{F} \mathbf{S}$ , respectively.

## 3. Finite element simulations

Consider the soft particulate composite consisting of stiff circular inclusions embedded in the soft matrix, as illustrated in Fig. 2. The geometry of the structure is defined through the inclusion spacing ratio  $\xi = d_0/h_0$ ; where  $h_0$  is the height of the primitive unit cell, and  $d_0$  is the diameter of the inclusions.

To analyze the instabilities in the soft composite, we carry out the numerical analysis through finite element simulations in COMSOL 5.6. We use a single-column inclusion system with a large enough number of inclusions ( $N = 40$ , if not specified otherwise) along  $\mathbf{e}_1$ -direction in the representative cell (see Fig. 2). We apply the in-plane unidirectional compression by imposing the periodic displacement boundary conditions on the representative cell as

$$\mathbf{U}_{AB} - \mathbf{U}_{CD} = (\bar{\mathbf{F}} - \mathbf{I})(\mathbf{X}|_{AB} - \mathbf{X}|_{CD}), \quad (12)$$

$$\mathbf{U}_{BD} - \mathbf{U}_{AC} = (\bar{\mathbf{F}} - \mathbf{I})(\mathbf{X}|_{BD} - \mathbf{X}|_{AC}), \quad (13)$$

where  $\mathbf{U}$  is the displacement vector. The subscript AB, CD, AC, and BD denote the interior node on the top, bottom, left, and right edges of the representative cell, respectively, and the “A”, “B”, “C”, and “D” are illustrated in Fig. 2. To prevent rigid body motion, we impose a

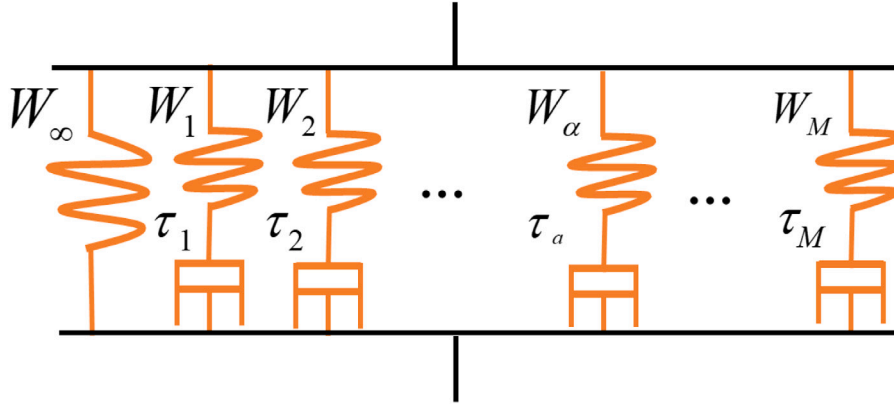


Fig. 1. The rheological representation of the generalized Maxwell model.

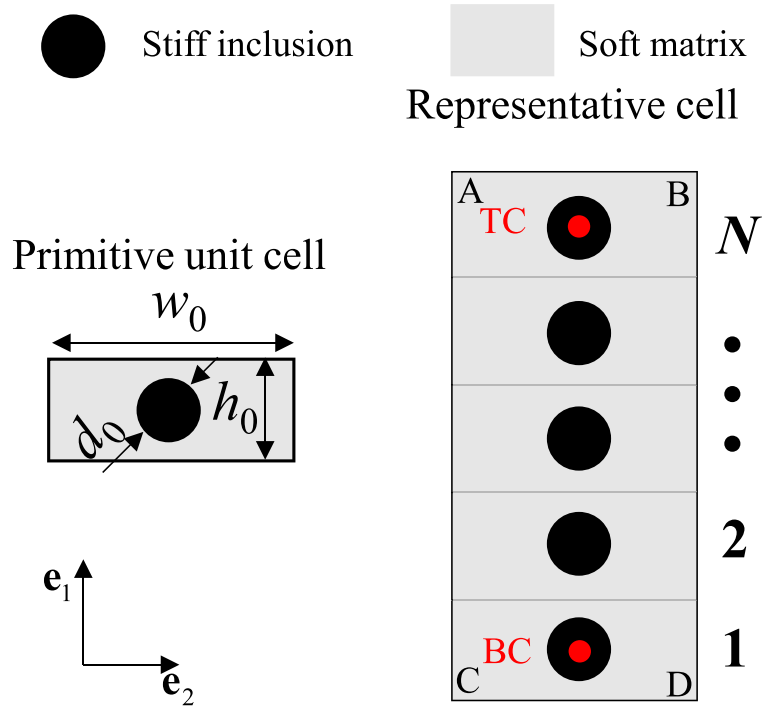


Fig. 2. Schematic illustration of the primitive unit and representative cell. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

constraint as  $\mathbf{U}|_{TC} + \mathbf{U}|_{BC} = 0$ . Here the subscript “TC” and “BC” are the center points of inclusions on the top and bottom of the representative cell, respectively (see the red points in Fig. 2).  $\bar{\mathbf{F}}$  is the average applied deformation gradient tensor and is expressed as

$$\bar{\mathbf{F}} = \bar{\lambda} \mathbf{e}_1 \otimes \mathbf{e}_1 + \bar{\lambda}^{-1} \mathbf{e}_2 \otimes \mathbf{e}_2 + \mathbf{e}_3 \otimes \mathbf{e}_3, \quad (14)$$

where  $\bar{\lambda}(t) = 1 - \varepsilon$  is the applied macroscopic stretch ratio in the compression direction; since the deformation is applied at the constant rate,  $\varepsilon = \dot{\varepsilon}t$ , with  $\dot{\varepsilon}$  being the strain rate.

Here and thereafter, we use superscripts  $(i)$  and  $(m)$  to represent the stiff inclusions and soft matrix, respectively. The stiff inclusions are modeled by the hyperelastic model and the soft matrix is characterized by the visco-hyperelastic model (as introduced in Section 2). In particular, the neo-Hookean strain energy density function is adopted, namely,

$$W_r^{(q)} = \frac{\mu_r^{(q)}}{2} (I_1 - 3), \quad (15)$$

where  $q = i$  and  $m$ ,  $\mu_H^{(i)}$  denotes the initial shear modulus of the inclusion;  $\mu_\infty^{(m)}$  is the initial shear modulus of the equilibrium response of the soft matrix, and  $\mu_\alpha^{(m)} = \beta_\alpha \mu_\infty^{(m)}$  is the initial shear modulus of the temporary non-equilibrium response of  $\alpha$ th branch of the visco-hyperelastic model (see Eq. (11)).

In our numerical simulation, we focus on composite configuration with weak interactions between columns of inclusions; accordingly, we assign a high unit cell aspect ratio,  $w_0/h_0 = 32$ . Note that, for purely elastic composites (without the consideration of viscoelasticity), for  $w_0/h_0$  approximately exceeding 6, the influence of the aspect ratio on the critical strain and wavenumber becomes negligible [29]. The inclusion spacing ratio is set as  $\xi = 0.8$ . The initial equilibrium shear modulus of the matrix  $\mu_\infty^{(m)} = 0.1614$  MPa. The contrast between the initial shear modulus of stiff inclusions and the initial equilibrium shear modulus of the matrix is set as  $\mu_H^{(i)}/\mu_\infty^{(m)} = 10^5$ . Thus, the deformation of stiff inclusions is negligible compared to the soft matrix. Recall that, for the purely elastic composites, the critical strain and wavenumber,

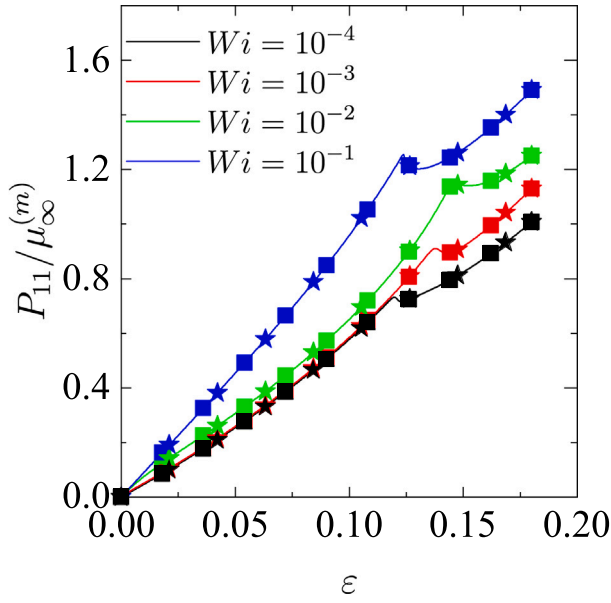


Fig. 3. The dependence of the normalized stress–strain curves on  $Wi$ . The solid curve, square and star marks represent the results for  $\tau_1 = 0.1$  s, 1 s and 10 s, respectively. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

maintain a constant trend when the shear modulus contrast is increased beyond 1000 [29].

## 4. Results

### 4.1. Single-branch visco-hyperelastic model

We start by discussing the rate-dependent buckling behavior with the single-branch visco-hyperelastic model. For the single-branch model, there are only two independent parameters: relaxation time  $\tau_1$  and strain-energy factor  $\beta_1$ . We study the effect of  $\tau_1$  and  $\beta_1$  on the critical strain and wavelength.

#### 4.1.1. The effect of relaxation time $\tau_1$

Fig. 3 shows the dependence of the normalized stress component  $P_{11}/\mu_{\infty}^{(m)}$  on the applied strain for the composite with  $\beta_1 = 1$ . The results are shown for different loading regimes characterized by values of the Weissenberg number,  $Wi = \dot{\epsilon}\tau_1$ . In particular, the black, red, green, and blue curves and markers represent the mechanical response for composite with the applied loading rates corresponding to  $Wi = 10^{-4}$ ,  $10^{-3}$ ,  $10^{-2}$ , and  $10^{-1}$ , respectively. The solid curves, square, and star markers correspond to the results for the composites with  $\tau_1 = 0.1$  s, 1 s, and 10 s, respectively. We note that the mechanical response is independent of the relaxation time  $\tau_1$  for a given  $Wi$ . The same values of  $Wi$  indicate that composites experience equivalent loading rates despite being characterized by different relaxation times  $\tau_1$ . While this behavior can be expected for homogeneous material, in the particulate composite, however, is not apparent since the deformation and the deformation rate vary spatially.

Fig. 4 shows the dependence of the critical strain  $\epsilon_{cr}$  (a) and normalized critical wavelength  $\bar{l}_{cr}$  (b) on Weissenberg number  $Wi$ , and the buckling pattern (c) corresponding to  $Wi = 10^{-2}$ . We highlighted the critical wavelength for the composite loading with the strain rate corresponding to  $Wi = 10^{-2}$  by the red star in Fig. 4(b). The normalized critical wavelength represents the number of inclusions in the repeating set of the buckled shape. The critical strain and wavelength are identified from the stress–strain curve and the buckling pattern, respectively. Specifically, we monitor the macroscopic stress of the

composites during the compression, and we identify the strain at which the dependence of stress on strain changes sharply as the critical strain. The discrete Fourier transform (DFT) method is employed to identify the critical wavelength of the buckled composites. Here, the circle, square, and star markers represent the results for the composites with  $\tau_1 = 0.1$  s, 1 s and 10 s, respectively. The critical strain is a smooth function of the Weissenberg number. We connect the markers with a dotted curve to indicate the rate dependence trend. However, the critical wavelength is not a smooth function of the Weissenberg number, so the connecting curves between the markers show the variation tendency only, not the actual value. High (such as  $Wi = 10$ ) and low loading rates (such as  $Wi = 10^{-7}$ ) can suppress the viscoelasticity. So that we can estimate the critical strain and wavelength for the two extreme cases through the Bloch-Floquet analysis for purely elastic composites [29,37]. The results for the purely elastic composites are denoted by the gray dashed curve in Fig. 4(a) and (b). Note that, due to the high contrast in  $\mu_H^{(i)}/\mu_{\infty}^{(m)}$ , the critical strain and wavelength in the two limits (high and low loading rates) are almost identical.

We note that the critical strain and wavelength are identical for the same  $Wi$  regardless of  $\tau_1$  (compare the different types of markers). Besides, the critical strain approaches the value corresponding to the limits for sufficiently fast (or slow) loading rates. Specifically,  $\epsilon_{cr} = 0.1123$  (for  $Wi = 10$ ) and  $\epsilon_{cr} = 0.11198$  (for  $Wi = 10^{-7}$ ), approaching the critical value for the elastic composites,  $\epsilon_{cr} = 0.11078$ , as calculated through the Bloch-Floquet analysis. Interestingly, for  $Wi$  ranging from  $10^{-7}$  to 10, the dependence of the critical strain on  $Wi$  is non-monotonic, with the maximum of the critical strain being significantly larger than the values in the two extreme cases. In particular, the peak value of the critical strain is 0.1466, being larger than the critical strain (0.11078) from the Bloch-Floquet analysis (compare the peak value of the black dotted curve and the value of the gray dashed curve in Fig. 4(a)). This composite behavior is different from that observed in the laminated composite, for which the critical buckling strain is a monotonic function of the strain rate bounded by the two limits for sufficiently fast and slow loading rates. For example, in the laminates with viscoelastic matrix (and elastic layers), the critical strain increases with an increase in the applied strain rate [47], and the opposite rate dependence will be observed if the fiber is viscoelastic [48].

We observe that the rate dependence of the critical wavelength is non-monotonic (see Fig. 4(b)), reaching the maximum plateau at a range of intermediate values of  $Wi$ . In particular,  $\bar{l}_{cr}$  reaches the highest plateau value when  $Wi$  is within the range of  $10^{-3}$  to  $10^{-2}$ . For low loading rates, such as  $Wi = 10^{-7}$ , and high loading rates such as  $Wi = 10$ , the critical wavelength reaches the plateau value  $\bar{l}_{cr} = 4.44$  being close to the value from the Bloch-Floquet analysis ( $\bar{l}_{cr} = 4.56$ ). Recall that the normalized critical wavelength  $\bar{l}_{cr}$  represents the number of inclusions in the repeating sets of the instability-induced wavy pattern; therefore,  $\bar{l}_{cr}$  might be expected to be an integer. However, a buckling pattern may not attain a perfect periodicity (with an integer number of repeating inclusions), as illustrated in Fig. 4(c), where two alternating sets of six and seven inclusions can be observed. To identify the wavelength of the instability-induced irregular quasi-periodic pattern, we use the discrete Fourier transform (DFT) method. Through the analysis, we determine the dominant wavelength in the instability-induced wavy pattern. Note that the obtained normalized critical wavelength is not always an integer. For example, the DFT dominant wavelength of the composite undergoing deformation at the rate corresponding to  $Wi = 10^{-2}$  (shown in Fig. 4(c)) is 6.67; the value is between the two wavelengths with an integer number of inclusions (6 and 7) of the corresponding repeating blocks. We also note that the critical wavelength function is not smooth; with the Weissenberg number increasing from  $10^{-7}$  to 10, the critical wavelength takes the discrete values of 4.44, 5.0, and 6.67, respectively. This observation indicates that different loading rates may activate buckling modes with different wavelengths and the wavelength of the activated modes does not continuously change with an increase in the loading rate.

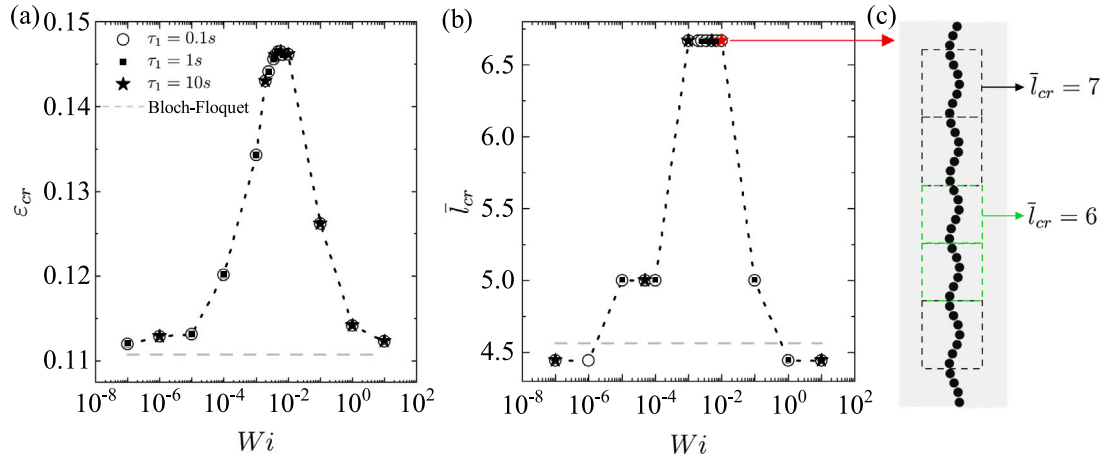


Fig. 4. The dependence of (a) critical strain  $\epsilon_{cr}$  and (b) normalized critical wavelength  $\bar{l}_{cr}$  on  $Wi$ . (c) The buckling pattern corresponds to the red marker in (b). The circle, square, and star marks represent the results for  $\tau_1 = 0.1$  s, 1 s and 10 s, respectively.

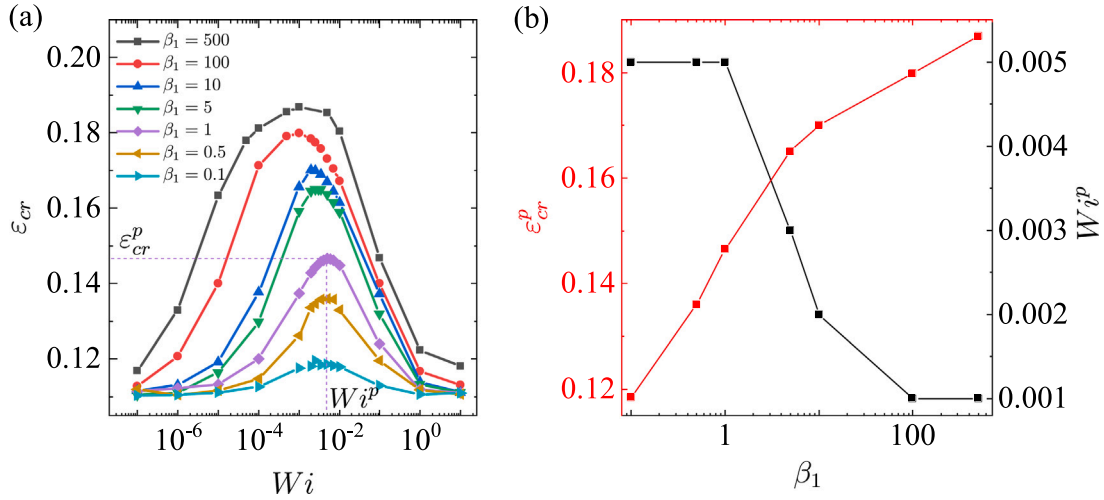


Fig. 5. The dependence of (a) rate-dependent critical strain  $\epsilon_{cr}$ , (b) peak point-related critical strain  $\epsilon_{cr}^p$  and Weissenberg number  $Wi^p$  on  $\beta_1$ . (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

#### 4.1.2. The effect of the strain-energy factor $\beta_1$

To illustrate the influence of the strain-energy factor on the buckling characteristics, we first show the dependence of the critical strain  $\epsilon_{cr}$  on the strain-energy factor  $\beta_1$  in Fig. 5(a). Specifically, we show the rate-dependent critical strain for  $\beta_1$  changing from 0.1 to 500. For later discussions, let us consider the dependence of the peak point-related critical strain  $\epsilon_{cr}^p$  (red curve) and Weissenberg number  $Wi^p$  (black curve) on the strain-energy factor (see Fig. 5(b)). Here,  $\epsilon_{cr}^p$  is the maximum critical strain and  $Wi^p$  is the corresponding Weissenberg number for a given  $\beta_1$  ( $\epsilon_{cr}^p$  and  $Wi^p$  for  $\beta_1 = 1$  are illustrated by the violet dashed lines in (a)).

We observe that the critical strain shows a similar rate dependence for different  $\beta_1$ , namely, the critical strain increases first, then, after reaching the maximum, it starts decreasing with an increase in  $Wi$ . For example, for  $\beta_1 = 1$ , the critical strain increases until its maximum value reaching  $\epsilon_{cr}^p = 0.1466$  at  $Wi^p = 5 \times 10^{-3}$ , and then decreases with a further increase in  $Wi$  (see the violet curve in (a)). In addition, the critical strain increases with an increase in  $\beta_1$  (compare the different colored curves in Fig. 5(a)). Fig. 5(b) shows that the peak point of critical strain  $\epsilon_{cr}^p$  increases with an increase in  $\beta_1$ . However,  $Wi^p$  shows the opposite trend, namely, it decreases with an increase in the strain-energy factor approaching around  $5 \times 10^{-3}$  and  $10^{-3}$  when  $\beta_1 \leq 1$  and  $\beta_1 \geq 100$ . The dependence of the critical strain on the strain-energy factor can be related to the effective modulus contrast of inclusions

and matrix. For the hyperelastic particulate composites (in the absence of viscoelasticity), it has been reported that the critical strain monotonically increases with a decrease in the inclusions-to-matrix shear modulus contrast [29]. In visco-hyperelastic materials, the effective modulus of the matrix increases with an increase in  $\beta_1$ . Therefore, the modulus contrast between inclusions and matrix is lower for composites with a larger strain-energy factor for a given loading rate. As a result, the corresponding critical strain increases with an increase of  $\beta_1$ . The rate and the strain-energy factor dependence of critical strain can guide us to design the particulate composite. For instance, to make a more stable particulate composite, we could make the matrix material with a larger strain-energy factor. In addition, for composite undergoing the specified strain rate, we could adjust the relaxation time of the matrix material to restrict the Weissenberg number to the intermediate range where the composite is more stable.

Fig. 6 shows the dependence of the normalized critical wavelength  $\bar{l}_{cr}$  on Weissenberg number  $Wi$ . The results are shown for the composites with various strain-energy factor values  $\beta_1$  (from 0.1 to 500). Similar to the previous observations, here, we also find that  $\bar{l}_{cr}$  is not a smooth function of the Weissenberg number, and it only switches between values 4.44, 5.0, 5.71, 6.67, and 10 with a change in  $Wi$ . We observe that slow (such as  $Wi = 10^{-7}$ ) and fast (such as  $Wi = 10$ ) loading rates limit the appearance of possible buckling modes. In

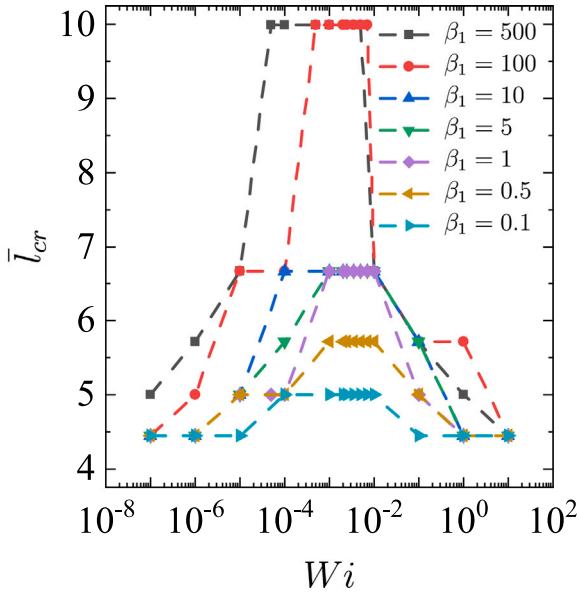


Fig. 6. The dependence of normalized critical wavelength  $\bar{l}_{cr}$  on Weissenberg number  $Wi$  for composites with various strain-energy factor  $\beta_1$ . (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

particular,  $\bar{l}_{cr}$  shifts between 4.44 and 5.0 only for  $Wi = 10^{-7}$ , and takes a single value of 4.44 for  $Wi = 10$  over a range of  $\beta_1$  (from 0.1 to 500).

In addition, we note that  $\bar{l}_{cr}$  shows an increasing trend with an increase in  $\beta_1$  for composites with strain-energy factors smaller than 100. The normalized critical wavelength can span a broader range of values with the change of  $Wi$  for higher  $\beta_1$ . For example,  $\bar{l}_{cr}$  has two possible values for  $\beta_1 = 0.1$  (see the light blue curve), three possible values for  $\beta_1 = 0.5$  and 1 (see the brown and violet curves), four possible values for  $\beta_1 = 5$  and 10 (see the green and dark blue curves), and five possible values for  $\beta_1 = 100$  and 500 (see the red and black curves). We can conclude that overall a broader set of possible buckling modes can be activated in composites characterized by higher strain-energy factors. Therefore, to obtain a particulate composite with wider space admission of the buckling pattern activated by different strain rates, we could select matrix material with a larger strain-energy factor.

#### 4.2. Multiple-branch visco-hyperelastic model

In this section, we examine the rate sensitivity of the critical strain in the composite with the matrix characterized by the multiple-branch visco-hyperelastic model. Fig. 7 shows the dependence of critical strain on strain rate for the composites with matrix described by the double-branch model (corresponding to  $M = 2$  in Eq. (11)). The results are shown for the composites with  $\beta_1 = \beta_2 = 0.5$ , and  $\tau_1 = 1$  s and  $\tau_2 = 100$  s in Fig. 7(a); and for the case of  $\beta_1 = \beta_2 = 0.5$ , and  $\tau_1 = 0.01$  s and  $\tau_2 = 10$  s in Fig. 7(b). The continuous and dashed curves represent the results for the double-branch and single-branch models, respectively. The single branch models are characterized by their corresponding strain-energy factor and relaxation times:  $\beta_1 = 0.5$ ,  $\tau_1 = 1$  s (the black dashed curve) and  $\beta_2 = 0.5$ ,  $\tau_2 = 100$  s (the red dashed curve) in Fig. 7(a); and  $\beta_1 = 0.5$ ,  $\tau_1 = 0.01$  s (the black dashed curve) and  $\beta_2 = 0.5$ ,  $\tau_2 = 10$  s (the red dashed curve) in Fig. 7(b).

We observe that the critical strain function is characterized by two local maxima (or two peaks) for both cases. Interestingly, the strain rate values (corresponding to the maxima) coincide with those of the single-branch models with corresponding relaxation times. For example,  $\dot{\epsilon}^{p(1)}$  and  $\dot{\epsilon}^{p(2)}$  in Fig. 7(a) is the strain rate corresponding to peaks for the composite with the single-branch model with  $\beta_1 = 0.5$ ,  $\tau_1 = 1$  s and

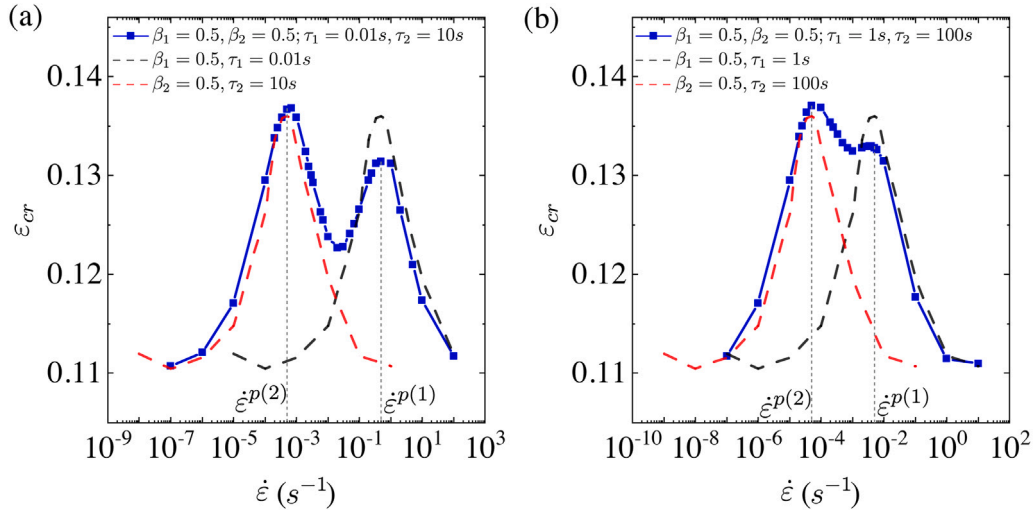
$\beta_2 = 0.5$ ,  $\tau_2 = 100$  s, respectively (see the vertical dashed gray lines). We also observe that the peak corresponding to the larger relaxation time is higher than the peak corresponding to the shorter relaxation time. In particular, the critical strain is higher for the value corresponding to  $\dot{\epsilon}^{p(2)}$  than the value corresponding to  $\dot{\epsilon}^{p(1)}$  (see the blue curves). This observation indicates that for the double-branch model having identical strain-energy factors ( $\beta_1 = \beta_2$ ), the branch with a larger relaxation time plays a dominant role in the determination of the critical buckling strain.

Fig. 8 displays the dependence of the critical strain on strain rate for the composites with the matrix characterized by the three-branch model ( $M = 3$  in Eq. (11)) in Fig. 8(a), and the five-branch model ( $M = 5$  in Eq. (11)) in Fig. 8(b). In Fig. 8(a), we show the results for the three-branch model with two cases:  $\beta_1 = \beta_2 = \beta_3 = 1$  as well as  $\tau_1 = 0.01$  s,  $\tau_2 = 1$  s and  $\tau_3 = 100$  s (see the blue curve);  $\beta_1 = 10$  and  $\beta_2 = \beta_3 = 1$  as well as  $\tau_1 = 0.01$  s,  $\tau_2 = 1$  s and  $\tau_3 = 100$  s (see the violet curve). In Fig. 8(b), we study the five-branch model with  $\beta_1 = \beta_2 = \beta_3 = \beta_4 = \beta_5 = 1$  as well as  $\tau_1 = 0.01$  s,  $\tau_2 = 0.1$  s,  $\tau_3 = 1$  s,  $\tau_4 = 10$  s and  $\tau_5 = 100$  s (see the pink curve). All the dashed curves denote the results of the single-branch model with the corresponding strain-energy factor and relaxation time. For instance, the red, gray, and green dashed curves in Fig. 8(a) denote the results for the composites with  $\beta_1 = 1$  and  $\tau_1 = 0.01$  s,  $\beta_2 = 1$  and  $\tau_2 = 1$  s, and  $\beta_3 = 1$  and  $\tau_3 = 100$  s, respectively.

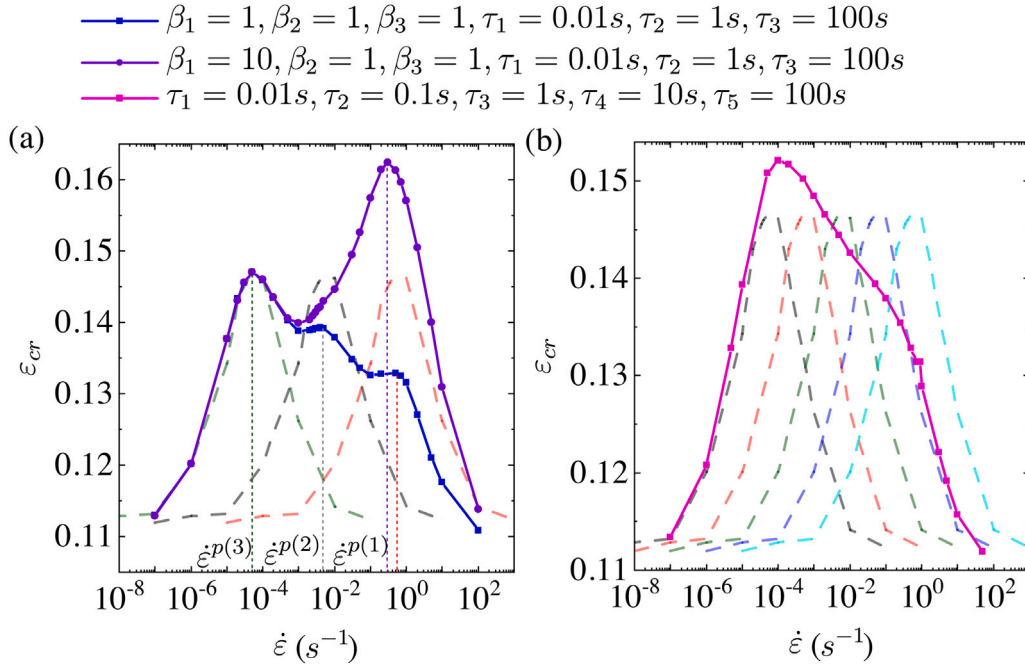
Note that the values of the strain rate  $\dot{\epsilon}^{p(\alpha)}$  ( $\alpha = 1, 2$ , and 3) corresponding to the maxima coincide with those of the single-branch models with corresponding relaxation times. In particular,  $\dot{\epsilon}^{p(\alpha)}$  is the strain rate corresponding to peaks for the composite described by the single-branch model with  $\beta_\alpha$  and  $\tau_\alpha$  (see the vertical green, gray, and red dashed lines in Fig. 8(a)). Similar to the double-branch model, the magnitude of the peak corresponding to the shorter relaxation time is also lower for the three-branch model. In particular, the critical strain corresponding to  $\dot{\epsilon}^{p(1)}$  is lower than the value corresponding to  $\dot{\epsilon}^{p(2)}$  (compare the corresponding vertical red and gray dashed lines) and the critical strain corresponding to  $\dot{\epsilon}^{p(2)}$  is lower than the value corresponding to  $\dot{\epsilon}^{p(3)}$  (compare the vertical gray and green dashed lines).

In addition, we note that the peak of critical strain increases as the corresponding strain-energy factor increases. For example, the peak corresponding to  $\dot{\epsilon}^{p(1)}$  increases from 0.11 to 0.16 when we increase  $\beta_1$  from one to ten (compare the violet and blue curves in Fig. 8(a)). On the contrary, the corresponding strain rate ( $\dot{\epsilon}^{p(1)}$ ) slightly decreases with an increase in  $\beta_1$  (compare the vertical violet and red dashed lines). The results indicate that for a given branch, a higher strain-energy factor  $\beta_\alpha$  can increase the local peak (determined by this branch) and decrease the strain rate (corresponding to the local peak). These observations are consistent with the numerical results of the single-branch model. For the single-branch model, the maximum critical strain and the corresponding strain rate increase and decrease with an increase in the strain-energy factor, respectively (see the discussion of Fig. 5(b)). Moreover, we find that the increase in the strain-energy factor  $\beta_\alpha$  eliminates its adjacent local peak. In particular, the local peak corresponding to  $\dot{\epsilon}^{p(2)}$  disappears when  $\beta_1$  increases from one to ten (see the violet curve in Fig. 8(a)).

For the five-branch model, we observe that there is a single peak only (see the pink curve in Fig. 8(b)), and the values of the strain rate  $\dot{\epsilon}^p$  corresponding to the maximum almost coincides with that of the single-branch model with the largest relaxation time ( $\tau = 100$  s). These observations indicate that, in the multiple-branch model with identical strain-energy factors, the peaks of critical strain corresponding to larger relaxation time is higher. As a result, the peak (corresponding to the largest relaxation time) is the sharpest and even makes other peaks indiscernible. Therefore, only one peak appears and the corresponding strain rate  $\dot{\epsilon}^p$  is dictated by the largest relaxation time.



**Fig. 7.** The dependence of critical strain on strain rate for the composites with matrix characterized by double-branch model with (a)  $\tau_1 = 1$  s and  $\tau_2 = 100$  s, (b)  $\tau_1 = 0.01$  s and  $\tau_2 = 10$  s. The strain-energy factors are  $\beta_1 = \beta_2 = 0.5$ . (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)



**Fig. 8.** The dependence of the critical strain on strain rate for the composites with matrix characterized by (a) the three-branch model and (b) the five-branch model. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

## 5. Application of multiple-branch model for 3D-printed soft particulate composite

In this section, we apply the multiple-branch model to capture the instability behavior of the 3D-printed soft particulate composite. To model the 3D-printed soft particulate composite characterized by a broad spectrum of relaxation times [48,50–53], we adopt the multiple-branch visco-hyperelastic model.

The composite samples are fabricated with the help of the Objet Connex 260 3D printer. The dimensions of the specimens are 80 mm × 60 mm (width × height) with 6 mm thickness in the out-plane direction. We examine the composites with a single column of inclusions with the spacing ratio  $\xi = 0.8$ . The height of the primitive unit cell and the diameter of the inclusions are 2.5 mm and 2 mm, respectively. The

soft matrix and stiff inclusions are printed with TangoPlus and VeroBlack, respectively. The stiff inclusions are modeled by incompressible neo-Hookean materials with  $\mu_H^{(i)}/\mu_\infty^{(m)} = 10^3$ . Based on the dynamic mechanical analysis (DMA) characterization data [54], the TangoPlus material is modeled by the multiple-branch visco-hyperelastic model with  $M = 10$  in Eq. (11). The identified material parameters for the matrix (3D printed in TangoPlus) are provided in Appendix.

The in-plane compression tests are carried out by the MTS compression machine at room temperature around 21 °C. The deformation in the thickness direction is restricted by a transparent fixture. The compression is applied at different strain rates:  $\dot{\epsilon} = 10^{-3} \text{ s}^{-1}$ ,  $5 \times 10^{-3} \text{ s}^{-1}$ ,  $10^{-2} \text{ s}^{-1}$ ,  $5 \times 10^{-2} \text{ s}^{-1}$ , and  $10^{-1} \text{ s}^{-1}$ . At least four samples are tested for each strain rate.

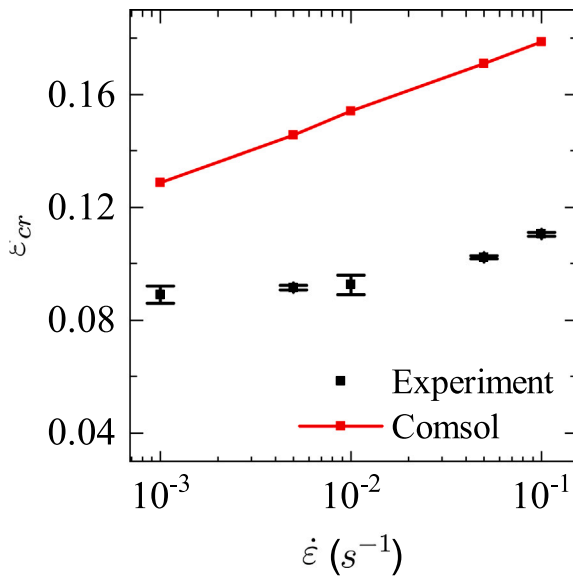


Fig. 9. The dependence of critical strain on applied strain rate for the single column composite system.

Fig. 9 shows the dependence of the critical strain on the applied strain rate. In particular, the experimental (the black makers) and numerical (the red curve) critical strain is presented. The critical strain increases with an increase in the strain rate (within the considered loading range). Our simulations also show a similar trend capturing the rate-dependent behavior qualitatively. We note that, here, the critical strain monotonically increases with an increase in the applied strain rate.

Fig. 10 illustrates the post-buckling patterns observed in experiments (a) and (b), and in simulations (c) and (d). The composite is subject to a compressive strain of 20% with strain rates  $\dot{\epsilon} = 10^{-3} \text{ s}^{-1}$  (see (a) and (c)) and  $\dot{\epsilon} = 10^{-1} \text{ s}^{-1}$  (see (b) and (d)). In experiments, we observe that the critical wavelength increases with an increase in the applied strain rate; for example, the normalized critical wavelengths increases from  $\bar{l}_{cr} = 6$  to 8 when the strain-rate is increased from  $\dot{\epsilon} = 10^{-3} \text{ s}^{-1}$  to  $10^{-1} \text{ s}^{-1}$  (see Fig. 10(a) and (b), respectively). Our simulations also predict a similar increase in the critical wavelength, as illustrated in (c) and (d). The numerical prediction of the normalized critical wavelengths for  $\dot{\epsilon} = 10^{-3} \text{ s}^{-1}$  and  $10^{-1} \text{ s}^{-1}$  are  $\bar{l}_{cr} = 5$  and 8, respectively.

We note that the modeling overestimates the critical strain (see Fig. 9), and the predicted post-buckling patterns do not perfectly match the experimental observations. The numerical wavelength is shorter than the observed in the experiment in the composites subjected to  $\dot{\epsilon} = 10^{-3} \text{ s}^{-1}$ ; also, the predicted buckling amplitude is visibly lower than that of the experimental pattern, compare, for example, the numerical (b) and experimental (d) results for the case  $\dot{\epsilon} = 10^{-1} \text{ s}^{-1}$  for the same compressive strain level, 20% (see Fig. 10). The difference between the numerical and experimental results may be attributed to a number of factors, including, possible damage occurring in materials during deformation [46,55,56], friction in the experiment setup, and material properties uncertainties, for example, the material parameters are extracted from the DMA that characterize the material properties in the small deformation range. In the experiments, however, the composite experience high-level deformations (especially the matrix material in the area between the inclusions). A potential way to improve the accuracy of the modeling is the usage of richer constitutive models [46] for the equilibrium and instantaneous responses of the matrix material. Additionally, it is important to note that even under constant environmental temperature, local temperature within the composites might increase due to the viscoelastic behavior of the materials.

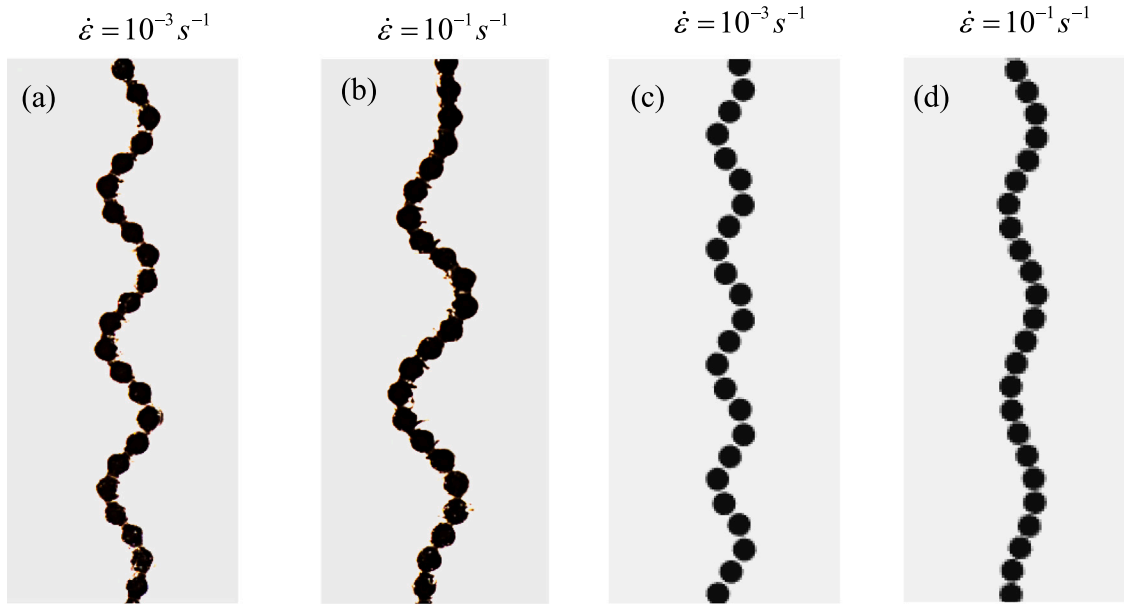
Therefore, thermo-viscoelastic models could be required to improve the simulation's accuracy [53,57]. We shall mention the existence of the interphases potentially influencing the instability phenomenon in soft composites [32]. Furthermore, the composite buckling behavior may be affected by the imperfections or uncertainties in materials [58–60] or geometry [61–63] of the composites. The influence of uncertainties can be quantified and implemented into the numerical framework through stochastic analysis [64,65].

## 6. Concluding remarks

We examined the buckling phenomenon in soft particulate composite with the matrix exhibiting by visco-hyperelastic behavior. We started by considering the dependence of the critical strain and wavelength on the applied strain rate in the composite with the matrix characterized by the *single-branch* visco-hyperelastic model. The stress-strain response of the composites (subjected to compression with a constant strain rate) is identical for a given Weissenberg number (regardless of the relaxation time), remarkably, in both stable and post-buckling regimes. While this behavior is expected for homogeneous materials, its appearance in the heterogeneous composites characterized by non-homogeneous local deformation history is noteworthy. The single-branch model predicts the dependence of critical strain on strain rate to have a single prominent maximum. In particular, the composite is more stable at a specific intermediate Weissenberg number and becomes less stable when loaded at smaller and higher strain rates. Based on this, we could make the composites under the given scope of loading rates more stable by restricting the applied Weissenberg number to the intermediate magnitude through adjusting the relaxation time. The Weissenberg number (corresponding to the peak of critical strain) slightly decreases with an increase in the strain-energy factor (or instantaneous shear modulus). The dependence of the critical strain on the strain-energy factor can be interpreted in terms of inclusion-to-matrix shear modulus contrast as follows. The instantaneous shear modulus of the matrix increases with an increase in the strain-energy factor. As a result, the instantaneous inclusion-to-matrix shear modulus contrast decreases with an increase in the strain-energy factor. Li et al. [29] reported that the critical strains in the corresponding hyperelastic particulate system increase with a decrease in the inclusion-to-matrix shear modulus contrast. Therefore, the critical strain shows an increasing trend with an increase in the strain-energy factor. However, the simplified instantaneous-modulus-contrast-based analysis has a limited applicability, and cannot predict the decrease of the critical strain rate in the range of higher strain rates. This regime activates the strong viscoelastic effects amplified by the complexity of spatial inhomogeneity of deformation (and rate of deformation, and its history).

Next, we further examine the buckling phenomenon in the composites with the matrix characterized by a *multiple-branch* visco-hyperelastic model. The critical strain function of the *M-branch* model tends to possess an *M* number of local maxima (peaks). The strain rates corresponding to the local maxima are dictated by the single-branch models with the corresponding relaxation times. The branch with the larger relaxation time have a more significant influence on the curve shape, and can eliminate the other peaks (corresponding to the shorter relaxation times). The local maximum can be significantly amplified by increasing the corresponding strain-energy factor. Thus, the branches with larger strain-energy factors have stronger influence on the dependence of the critical strain on strain-rate.

Finally, we experimentally studied the microstructural buckling of the 3D-printed soft particulate composite. The 3D printed matrix material (TangoPlus) used in experiments is characterized by a broad spectrum of relaxation times. Therefore, the multiple-branch visco-hyperelastic model is adopted in numerical simulations for the corresponding matrix. The experimentally observed critical strain and wavelength were found to increase with an increase in the applied



**Fig. 10.** (a) Experimental buckling pattern with (a)  $\dot{\epsilon} = 10^{-3} \text{ s}^{-1}$  and (b)  $\dot{\epsilon} = 10^{-1} \text{ s}^{-1}$ . The simulated buckling pattern with (c)  $\dot{\epsilon} = 10^{-3} \text{ s}^{-1}$  and (d)  $\dot{\epsilon} = 10^{-1} \text{ s}^{-1}$  for compressive strain 20%.

strain rate; the simulations with the multiple-branch visco-hyperelastic material model can qualitatively capture the dependence of critical strain and wavelength in the complex material system.

Our results provide insights into the complex role of viscoelasticity in the buckling behavior of soft composites. The information can be helpful for the design of soft metamaterials with tunable functions. In particular, the instabilities combined with viscoelasticity can be used to design metamaterials with novel properties that pure elastic metamaterials cannot achieve. For example, viscoelastic metamaterials can show seemingly contradictory behavior — positive and negative Poisson's ratio, by applying different strain rates [66,67]. Moreover, the rate-dependent buckling behavior facilitates controlling the buckling pattern via different loading velocities. For instance, a study by Slesarenko and Rudykh [48] demonstrated that the buckling pattern of viscoelastic laminates could be modified by altering the compression velocities. Additionally, the properties of the soft metamaterials can be regulated by their viscoelasticity, which in turn, can be tuned, for example, by adjusting light intensity and other parameters during the photo-polymerization [51,68]. These effects can be combined with other external stimuli, such as electric [69,70], magnetic [71–78], and thermal loading [79,80] to control material dynamic behavior.

In this study, the simulations are performed in the 2D setting, therefore the conclusions may not be directly projected to composites with more diverse microstructures, and inclusion shapes and sizes. As the computational analysis is expanded to more realistic 3D settings, the utilization of computationally effective methods should be employed. For example, the application of the Local Background Grid method [81,82] has the potential to accommodate a broader range of inclusion types and provide a more accurate representation of their influence on the mechanical behavior of the composite. In this context, the exploration of deep learning methods presents a promising avenue for the efficient prediction of the mechanical response of viscoelastic composites [83,84]. Moreover, as the focus narrows to the microscale, the role of weak interparticle interactions, such as, van der Waals forces, hydrogen bonding, and electrostatic interactions increases [85, 86]. In addition, we note that, while we study the most relevant mode (for buckling consideration) of global deformation – the compressive strain aligned with the inclusion column direction – composites may experience other, more complex deformation modes.

**Table A.1**

The material parameters for TangoPlus.

Branch (m)	$\beta_m$	$\tau_m$ (Unit: s)	Branch (m)	$\beta_m$	$\tau_m$ (Unit: s)
1	733.73	9.35E–11	6	210.28	3.60E–05
2	779.24	4.38E–09	7	40.60	2.37E–04
3	771.50	8.26E–08	8	7.05	0.0017
4	626.76	9.10E–07	9	1.96	0.016
5	426.89	6.50E–06	10	0.65	0.25
$\mu_\infty$ (MPa)		0.1633			

## Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

## Data availability

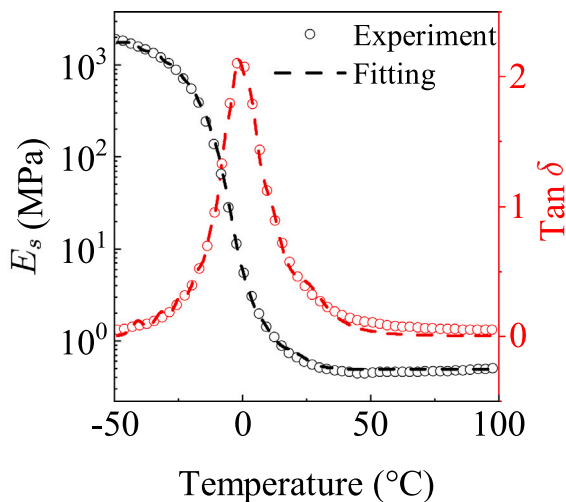
Data will be made available on request

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## Appendix. The parameters extraction for TangoPlus

We extract the 3D printed matrix material (Tangoplus) parameters by fitting the DMA data from Yuan et al. [54]. The fitting results are shown in Fig. A.1. The markers and dashed curves represent the experimental data and fitting results, respectively. The extracted strain-energy factors and relaxation times under room temperature (21 °C) are listed in Table A.1.



**Fig. A.1.** Fitting curves of the DMA results for TangoPlus.  
Source: The data are extracted from Yuan et al. [54].

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